

Ultima IV Powder XRD  
MPU-4 Thin Film Configuration

**Dr. Jianfeng Zhu**

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**Do NOT Remove from XRD lab!**

# 1. Turn On the Diffractometer

- 1) Turn on the Haskris (cooling water for X-Ray tube).  
Flow rate: ~4 L/min;  
Temperature: 65 – 69 K (the compressor will turn on when reaching 69 K).



- 2) Turn on the power of Ultima IV (90° clockwise turn). The OPERATE LED will be flashing and remain green after ~20 seconds.



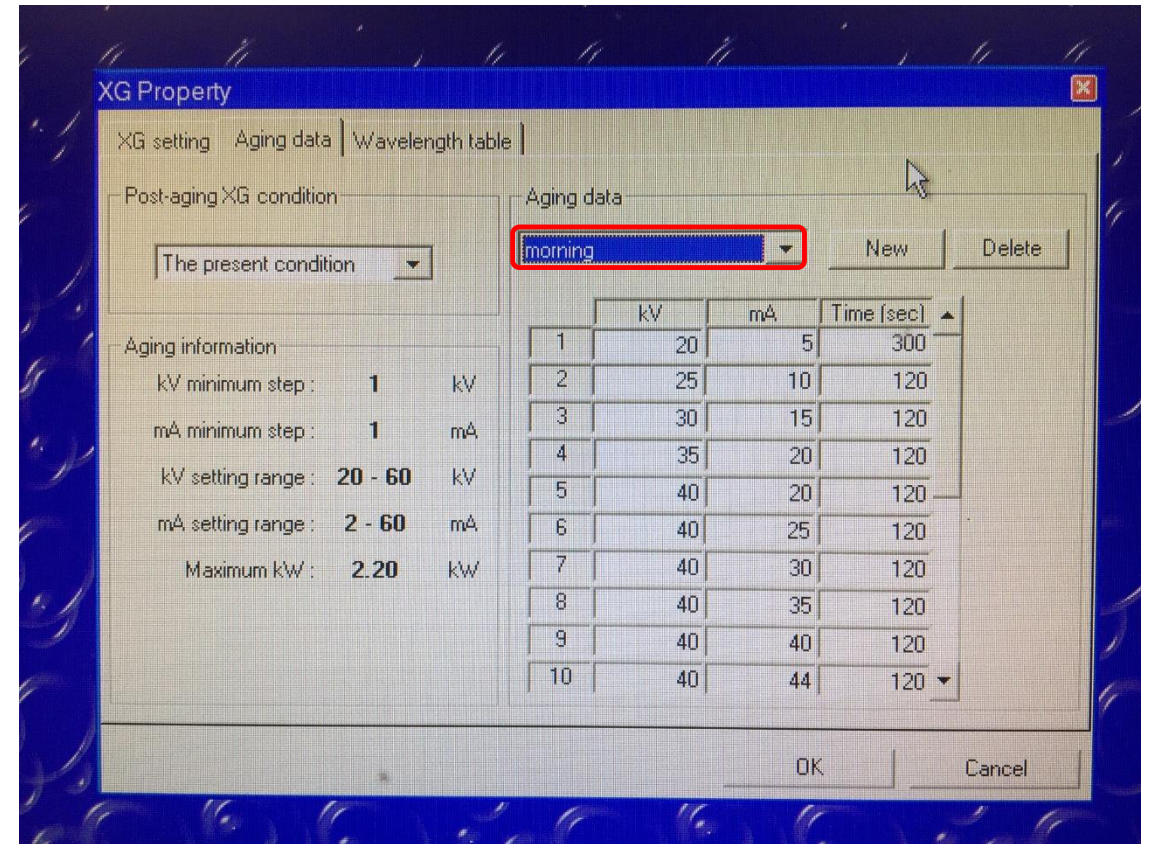
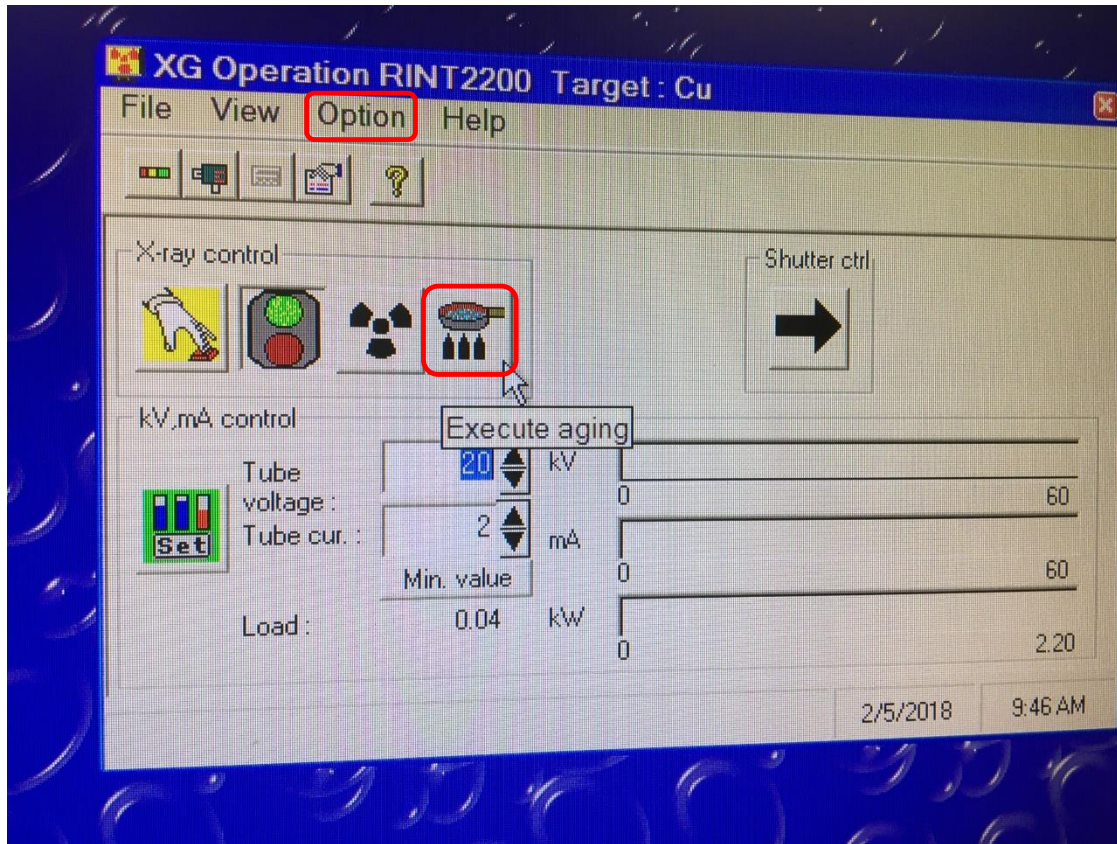
- 3) Switch the X-Ray enable key ON (90° clockwise turn).





## 2. Aging the X-Ray Tube

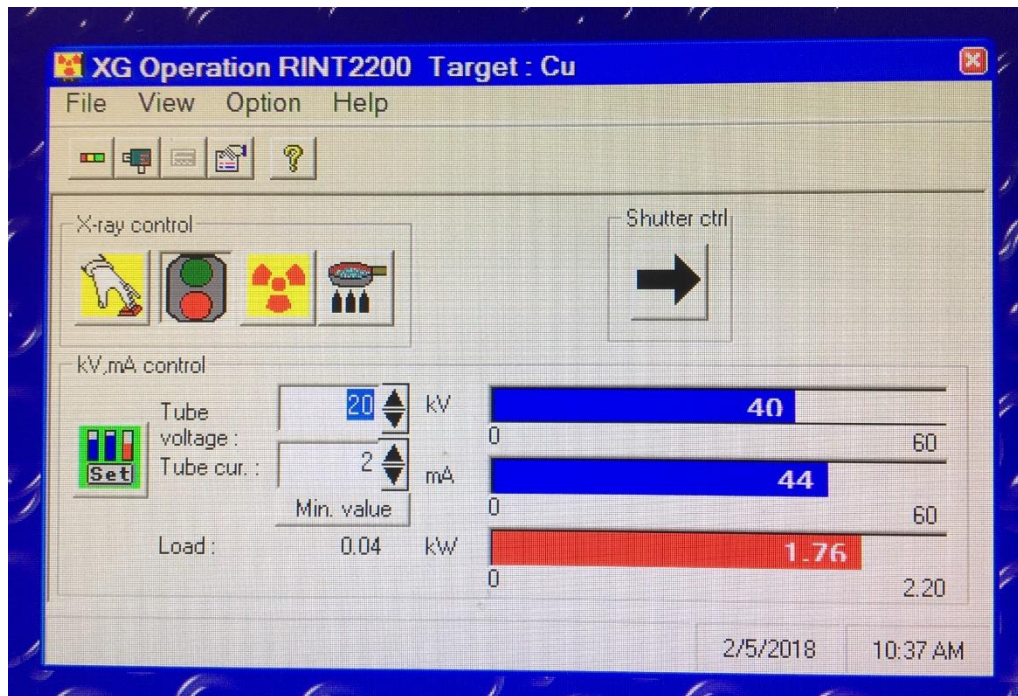
- 1) Login on the PC (pw: bworld).
- 2) Double-click XG Operation Icon (desktop).
- 3) Option → Control (Control Mode).
- 4) Option → Property → choose 'morning' → OK.
- 5) Click 'Execute aging' button to start aging.
- 6) The instrument will be ready in about 1 hour.



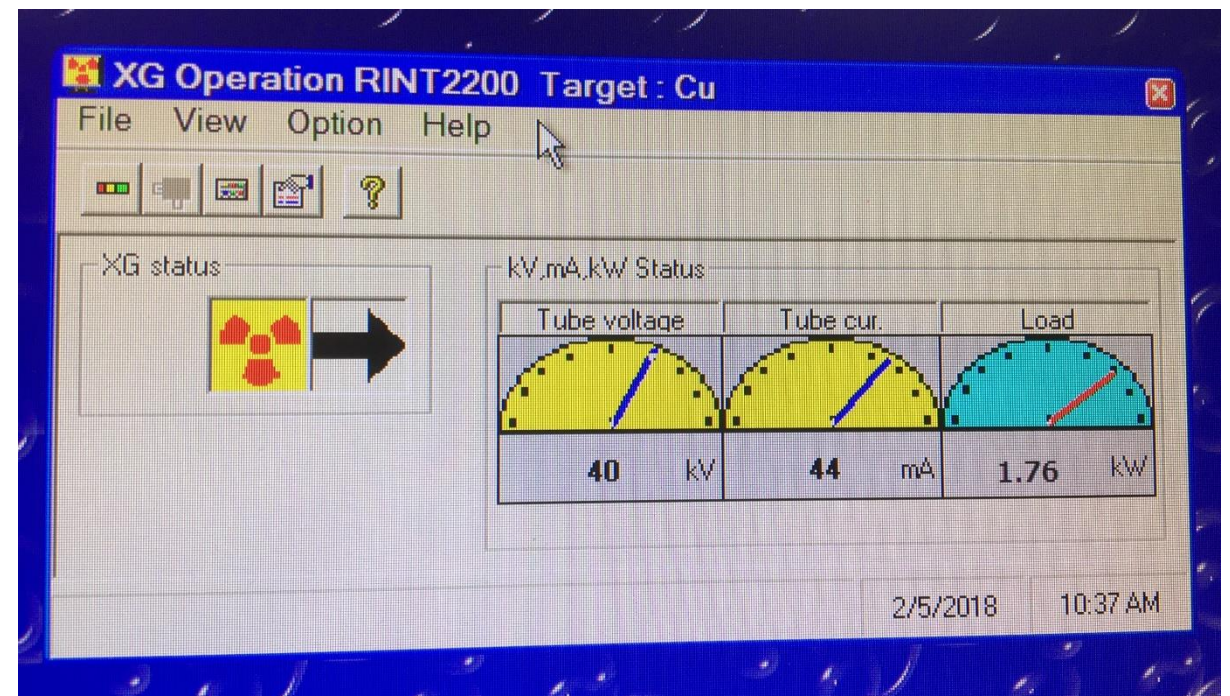


## 2. Aging the X-Ray Tube – Status

When aging finished:

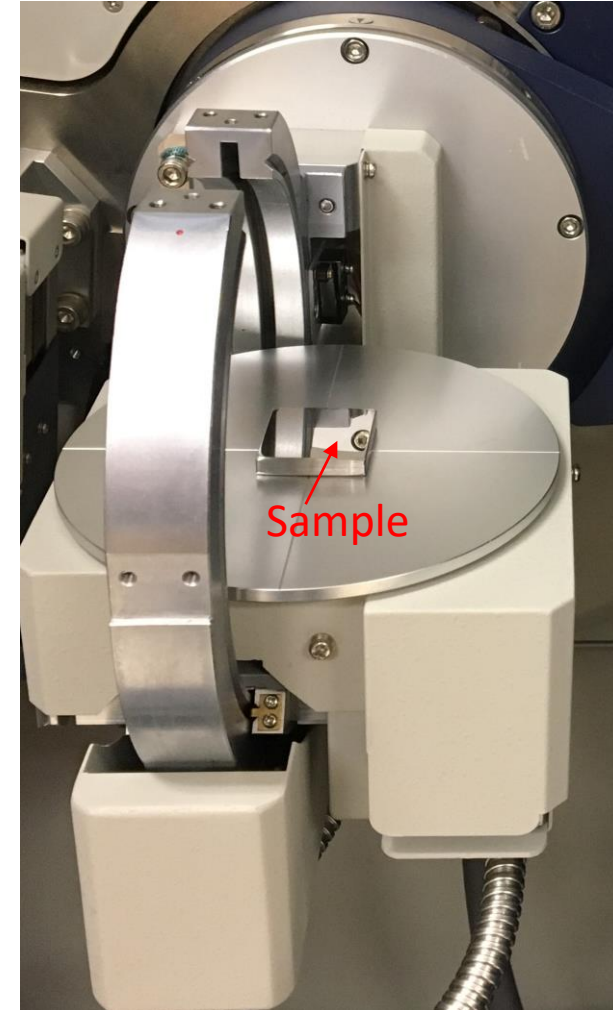


Option → Monitor (Monitor Mode):



### 3. Prepare and Load Samples

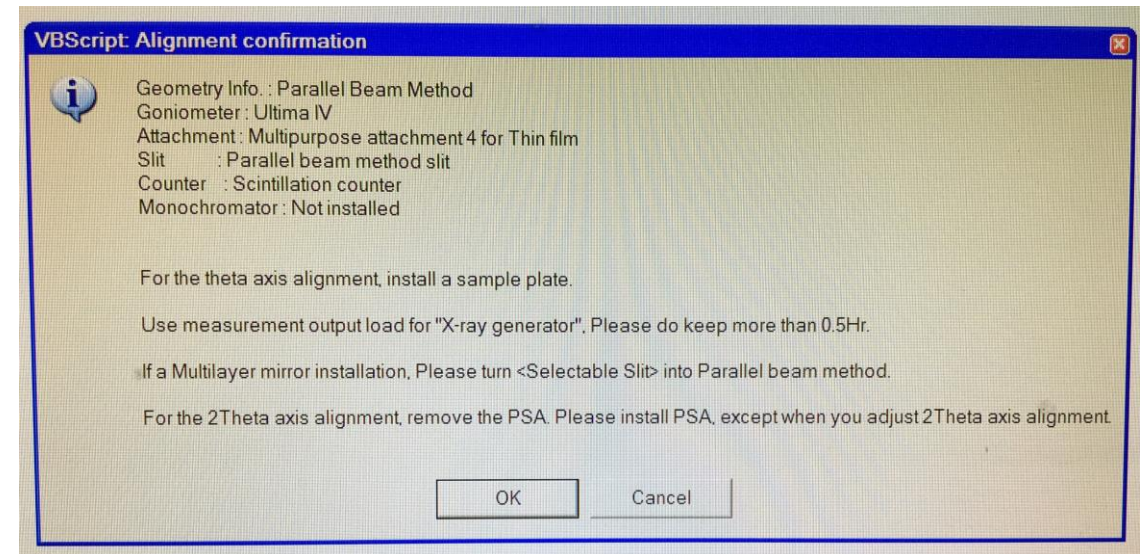
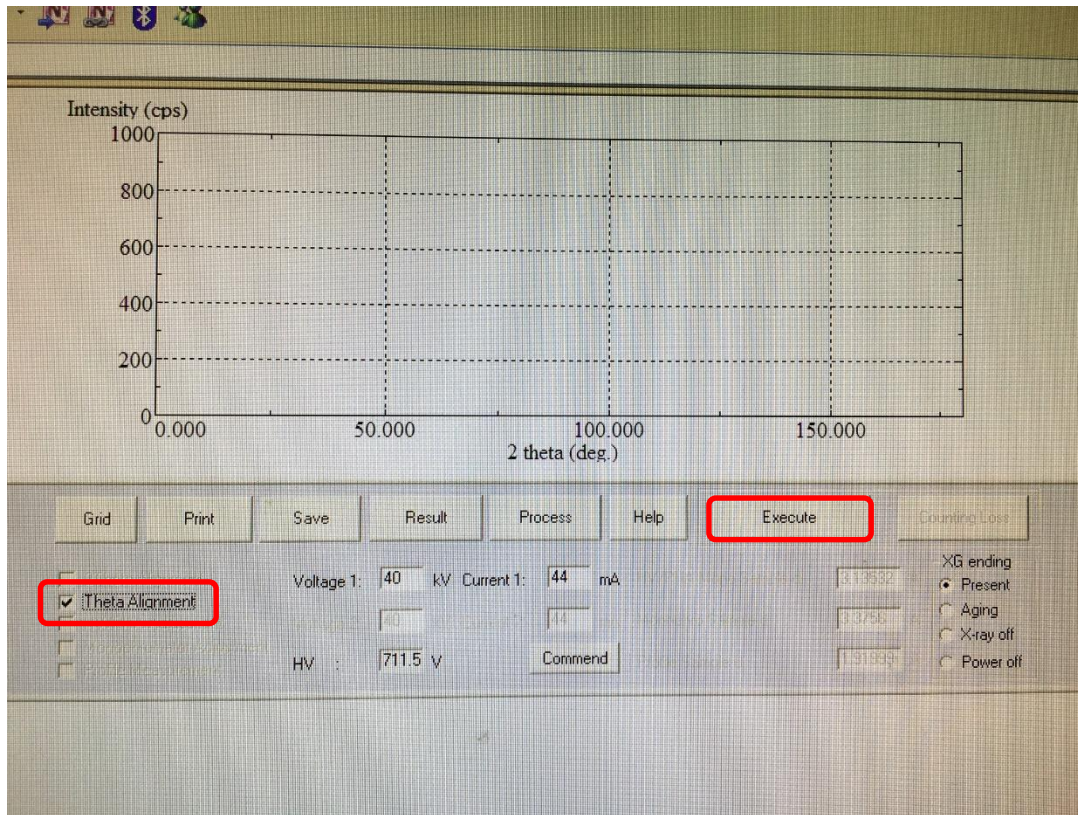
- 1) Prepare the samples using Sample Plates or directly load your samples if they have special shapes (samples with rough face may affect the quality of the XRD pattern).
- 2) Press the DOOR LOCK button (flashing and beeping), then slide open the door.
- 3) Load the samples onto the Center of the MPU-4 Sample Holder. For samples with a thickness between 0-4mm , use the thicker Sample Holder; for 4-8mm samples, use the thin Sample Holder.
- 4) Slide close the door and Press the DOOR LOCK button again.





# 4. Automatic Alignment (1)

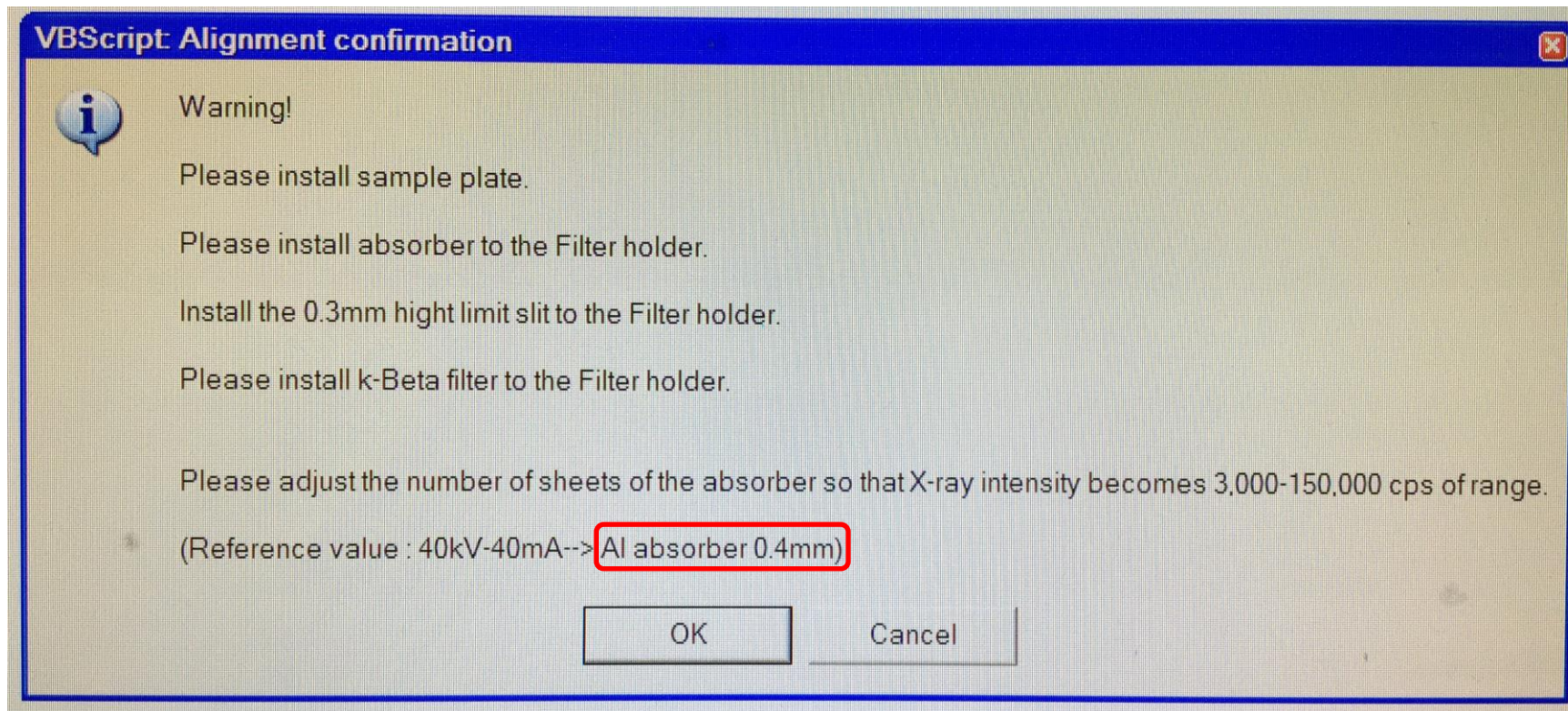
- 1) Double-click Automatic Alignment to start the software.
- 2) Tick the Theta Alignment and click Execute to start.
- 3) A pop-out window will ask you to install a sample, to make sure proper Slits is chosen, and to install PSA. Click OK to proceed.





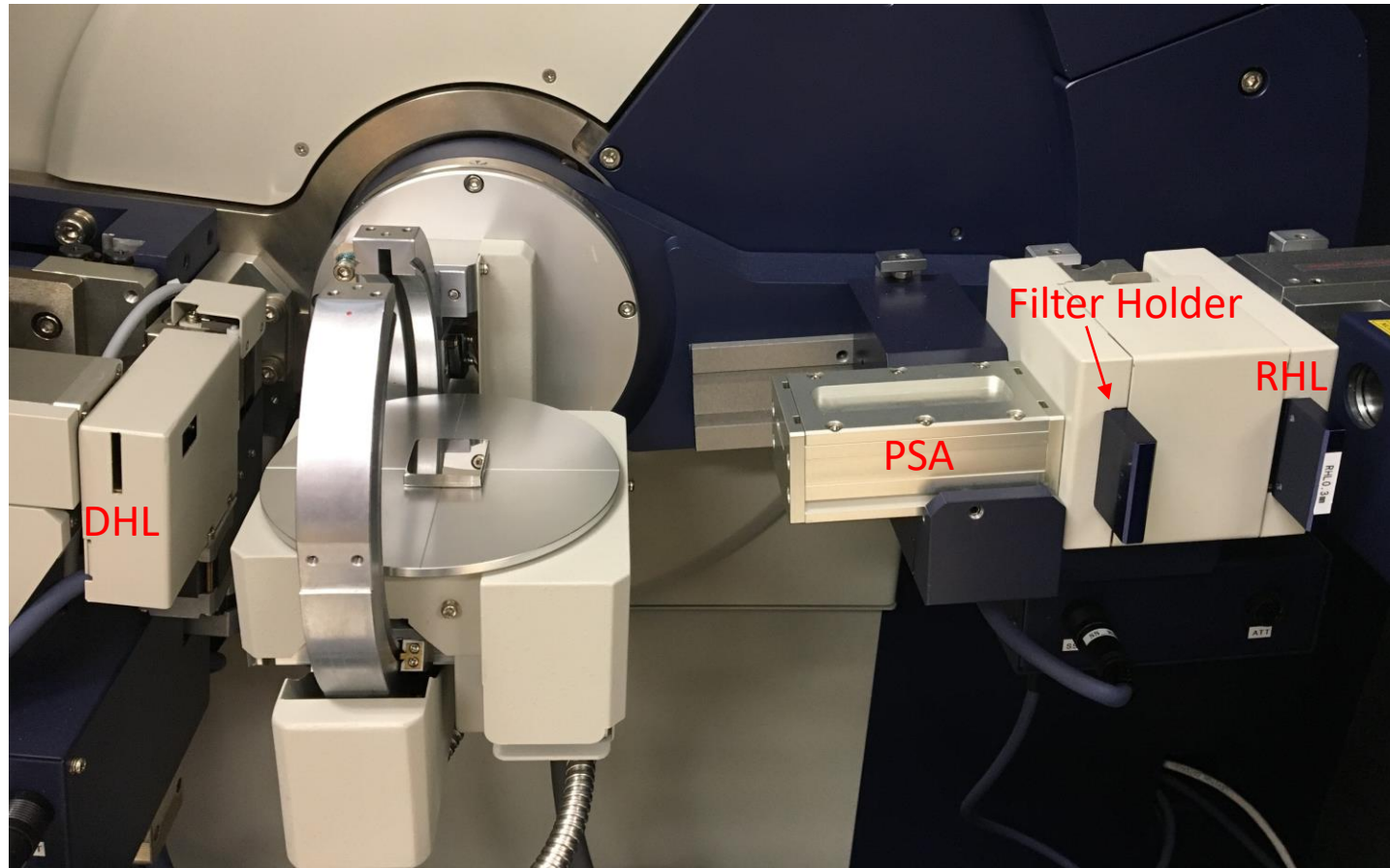
## 4. Automatic Alignment (2)

- 4) A second pop-out window will ask you to install sample, 0.3mm RHL, and absorber. **Do NOT click OK!!!**
- 5) Get two 0.2mm Al absorber and put them into the absorber holder. Open the door and load the absorber into the Filter Holder (refer to picture on next page).



## 4. Automatic Alignment (3)

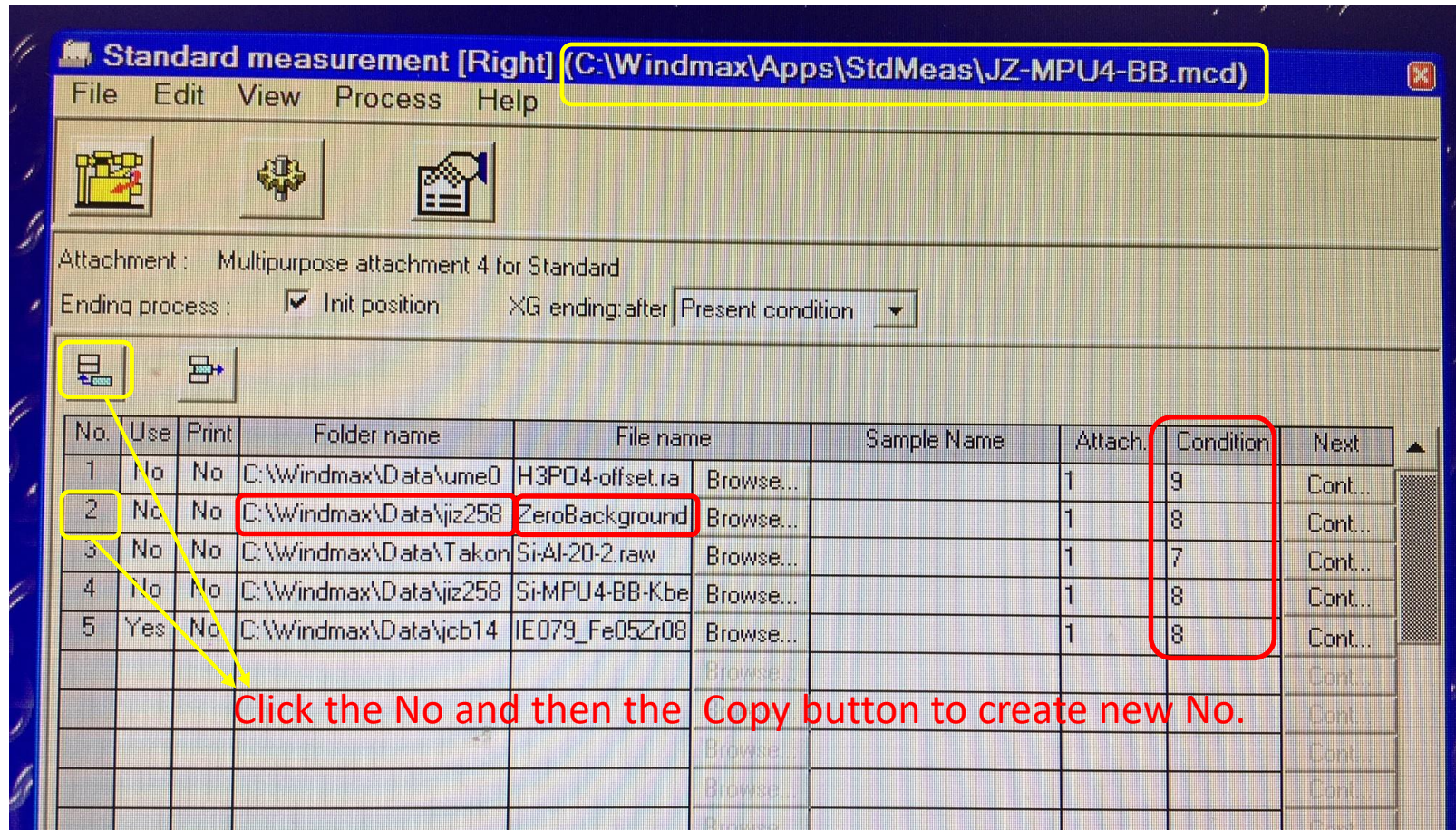
- 6) Remove the 10mm DHL slit. Close and Lock the door.
- 7) Click Ok to start the Automatic Alignment. It will take about 10 – 20 mins, depending on samples.
- 8) After completion, click Save to load the alignment results. Exit the software.
- 9) **Important:** remove the Al absorber and RHL, but keep the Cu  $K_{\beta}$  filter, and insert the 10mm DHL slit.





# 5. Set up the Experiments (1)

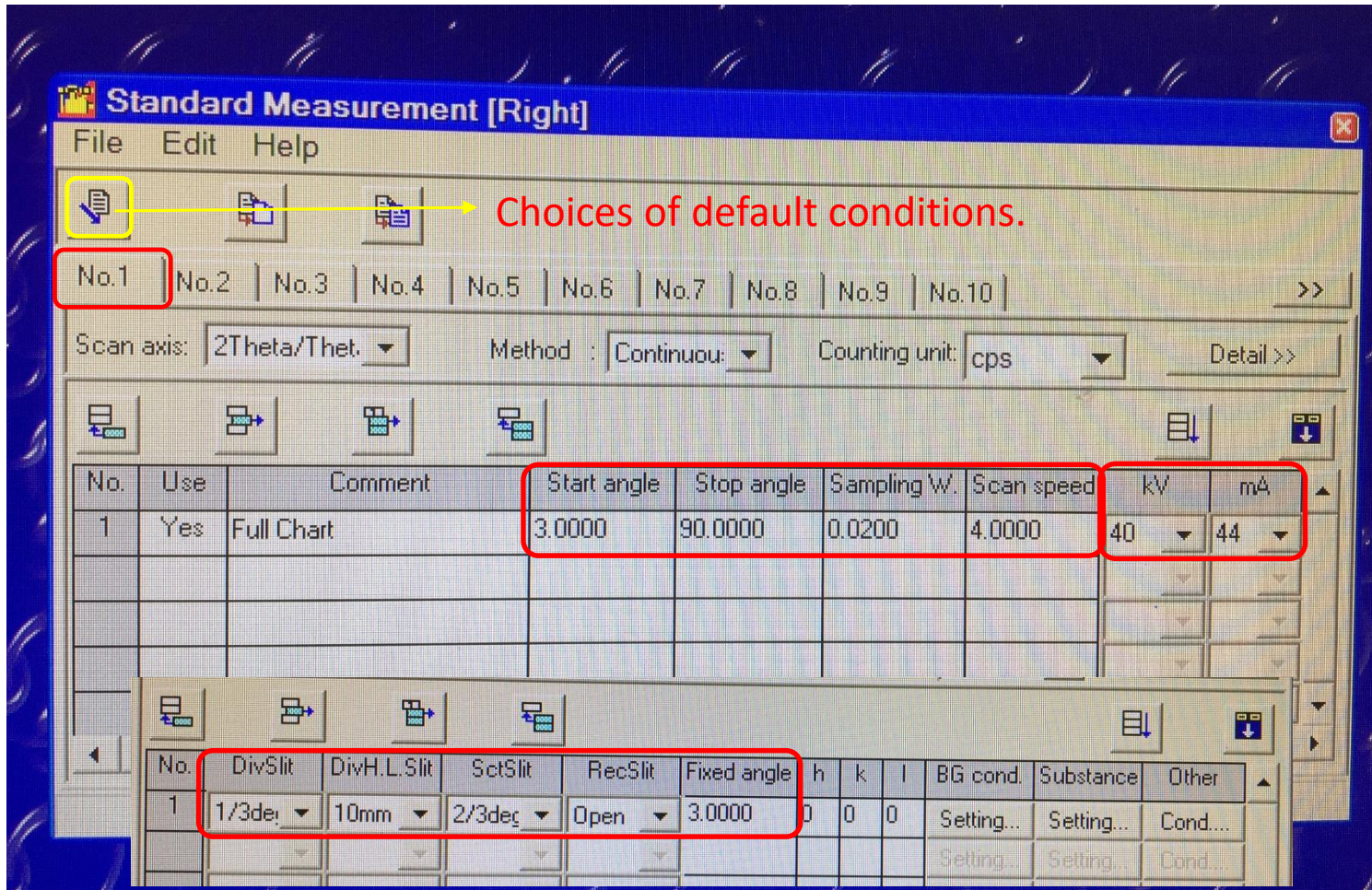
- 1) Double-click Standard Measurement.
- 2) File → Open to open the mcd file for your group.
- 3) Edit the Folder name and File name.
- 4) Double-click Condition # to open measure condition.





# 5. Set up the Experiments (2)

- 1) An example measuring condition shown below.
- 2) You may use the Default Condition button to create default measuring conditions for Inorganics or Organics.
- 3) Make sure power level at 40 kV and 44 mA. Slits and Grazing angle may need to be optimized.



Standard Measurement [Right]

File Edit Help

Choices of default conditions.

No.1 No.2 No.3 No.4 No.5 No.6 No.7 No.8 No.9 No.10 >>

Scan axis: 2Theta/Thet. Method: Continuo Method Counting unit: cps Detail >>

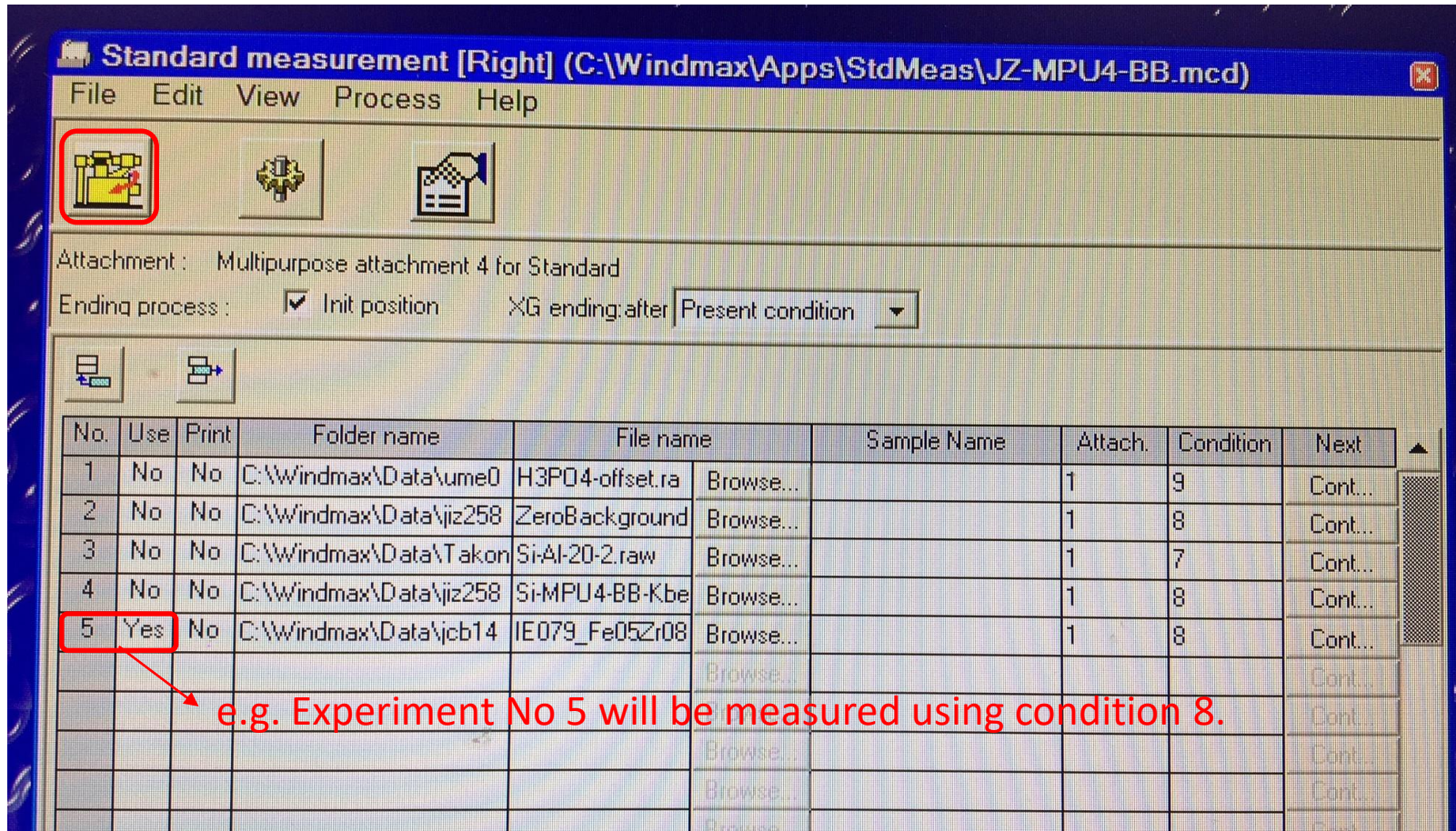
No.	Use	Comment	Start angle	Stop angle	Sampling W.	Scan speed	kV	mA
1	Yes	Full Chart	3.0000	90.0000	0.0200	4.0000	40	44

No.	DivSlit	DivH.L.Slit	SctSlit	RecSlit	Fixed angle	h	k	l	BG cond.	Substance	Other
1	1/3de	10mm	2/3dec	Open	3.0000	0	0	0	Setting...	Setting...	Cond...



# 6. Start the Measurement

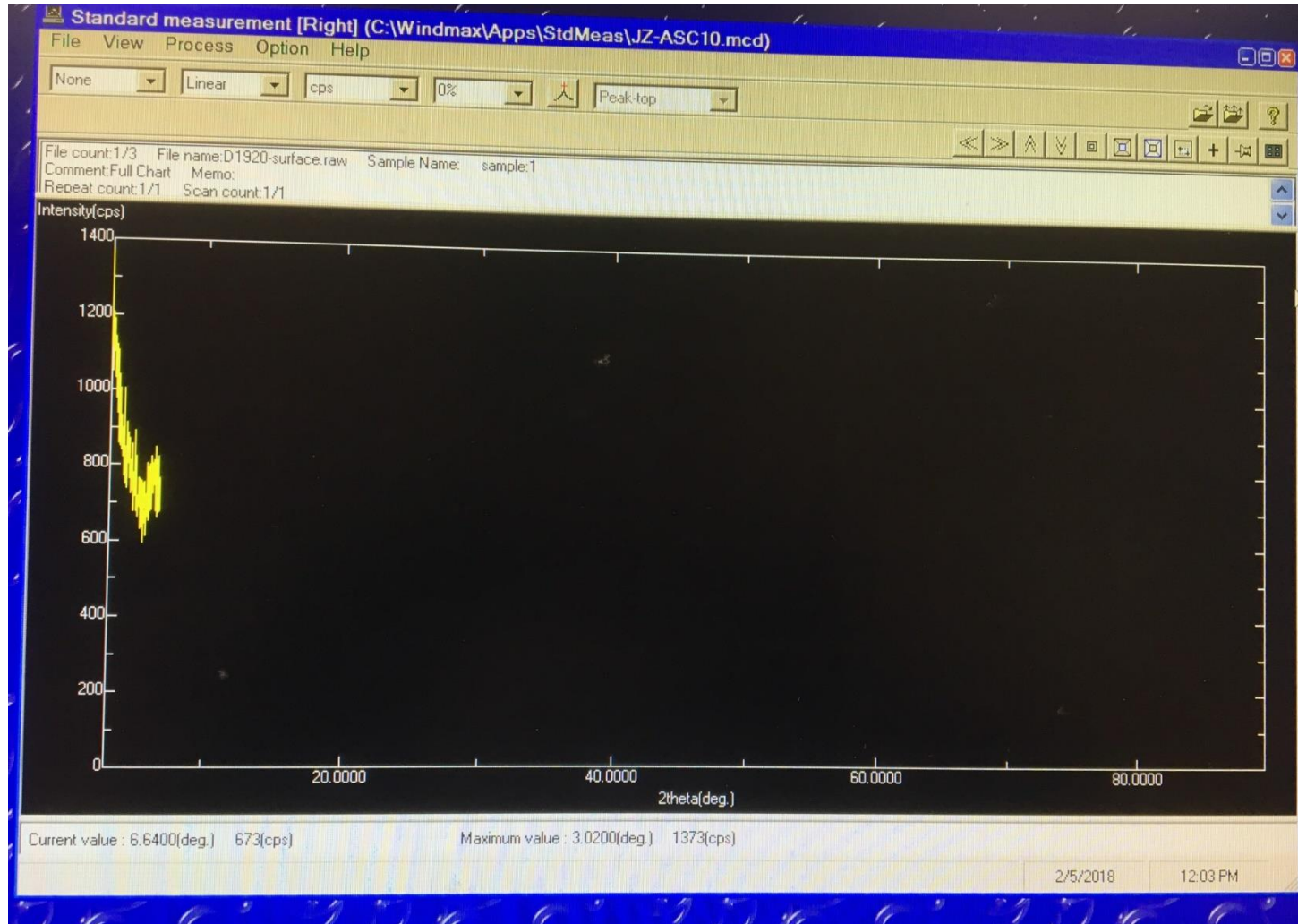
- 1) Click 'No' under 'Use' to change it to 'Yes'.
- 2) Start the measurement by clicking the top left button.





## 6. Start the Measurement – Status

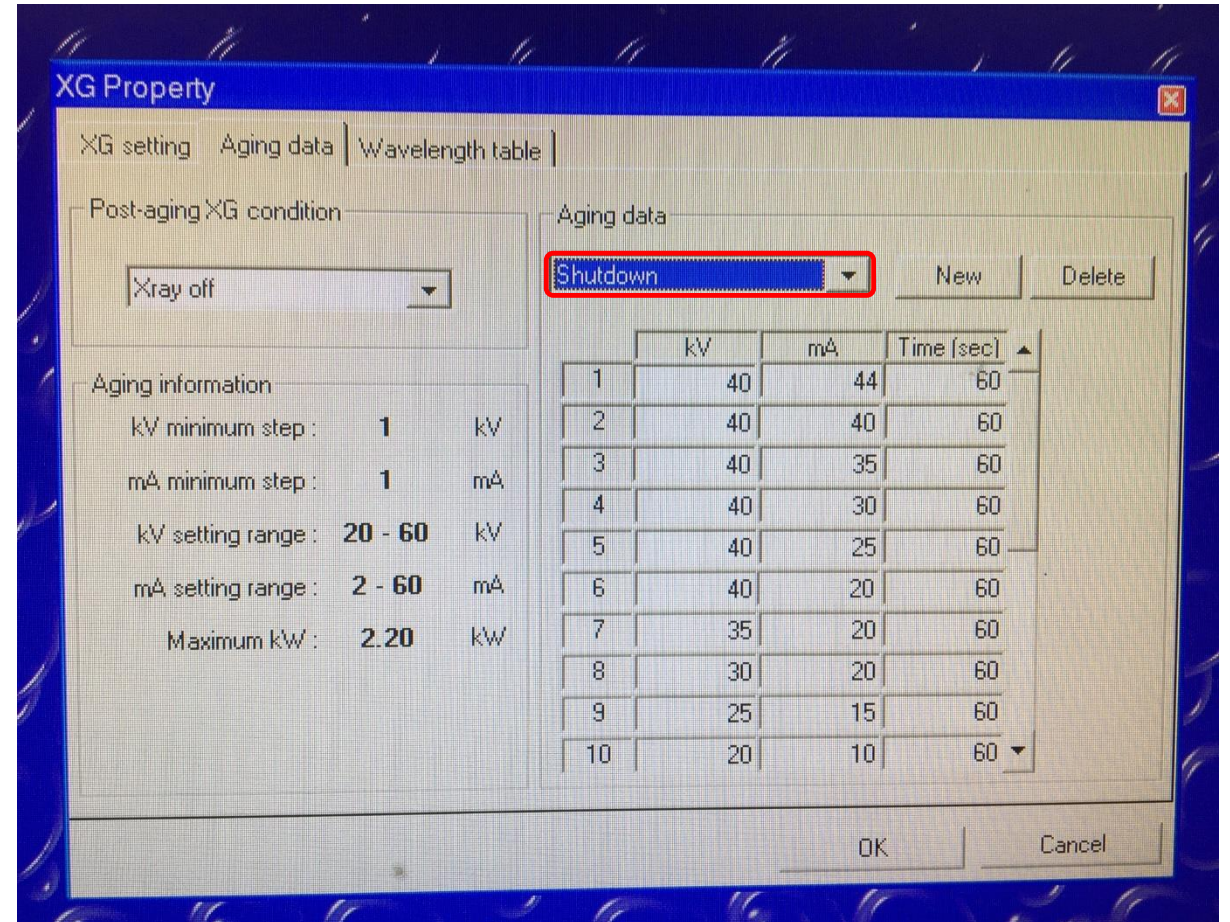
- 1) The measuring diffraction pattern will be opened on a new window.
- 2) Do **NOT** attempt to open the cabinet door during the measurement.



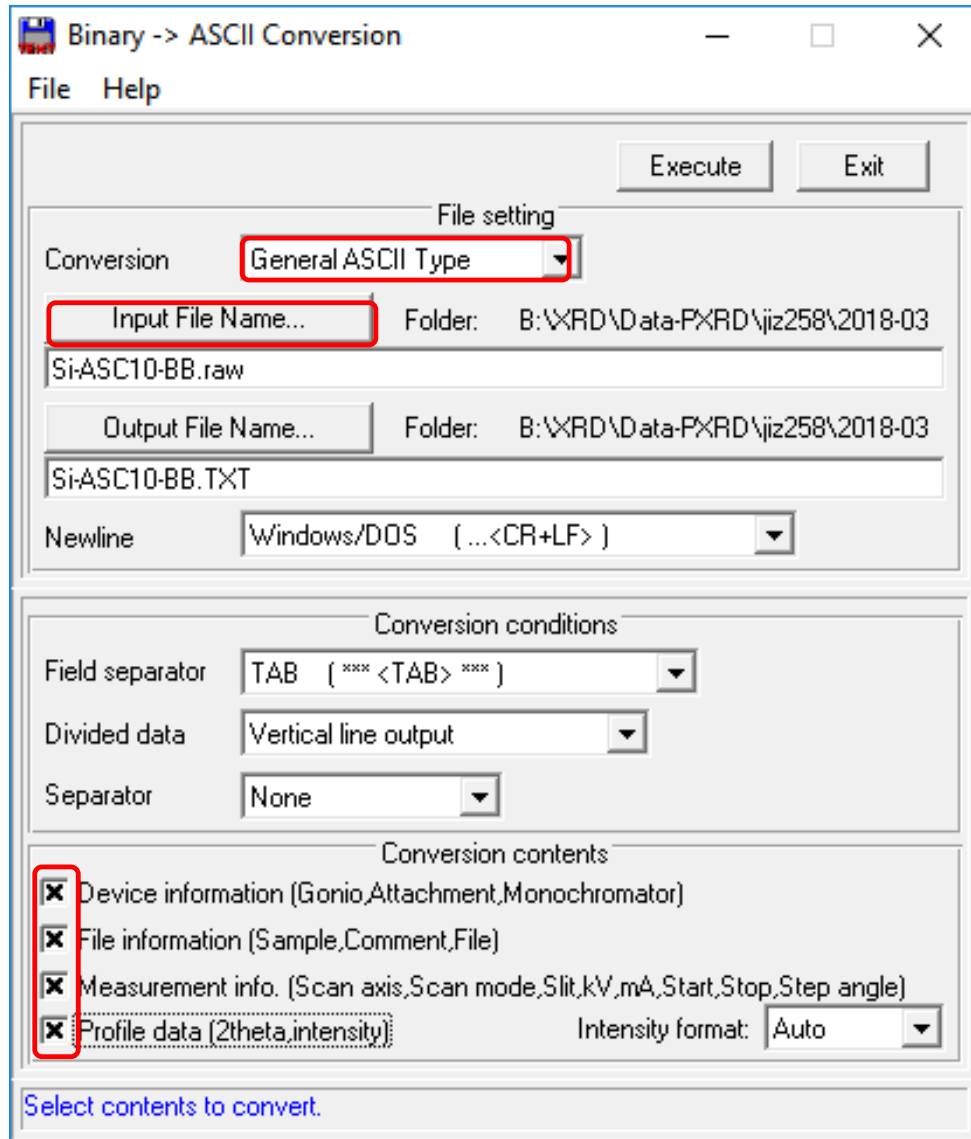


# 7. Turn Off the Diffractometer

- 1) Close all the windows, except the XG operation.
- 2) Go to the XG Operation window:
  - Option → Control
  - Option → Property → Choose 'Shutdown'
  - Start aging. It will take ~10 mins.
  - Close the XG Operation window.
- 3) Turn the X-Ray enable key back to upright position.
- 4) Turn off the main power of the diffractometer.
- 5) Turn off the Haskris.



# 8. Convert RAW file to ASCII



- 1) Open Rigaku folder (on desktop)  
→ Binary-ASCII Conversion.
- 2) Choose General ASCII Type.
- 3) Open the Input RAW File(s).
- 4) Choose the contents to be included in the TXT file.
- 5) Click Execute to finish.